

NOTICE OF PASSAGE OF RESOLUTION OF INTENTION
SOUTHEAST RURAL WHITEFISH ZONING DISTRICT

The Board of Commissioners of Flathead County, Montana, hereby gives notice pursuant to Section 76-2-205(5), M.C.A., that it passed a resolution of intention (Resolution No. 1201M) on October 17, 2016, to change the zoning designation in a portion of the Southeast Rural Whitefish Zoning District from SAG-10 (Suburban Agricultural) to SAG-5 (Suburban Agricultural).

The boundaries of the area proposed to be amended from SAG-10 to SAG-5 are described as: A tract of land located in the Southeast Quarter of the Northeast Quarter (SE $\frac{1}{4}$ NE $\frac{1}{4}$) of Section 32 and in the Southwest Quarter of the Northwest Quarter (SW $\frac{1}{4}$ NW $\frac{1}{4}$) of Section 33 of Township 31 North, Range 21 West, P.M.M., Flathead County, Montana, known as: Tract 1 of Certificate of Survey No. 5446.

The regulations defining the SAG-10 and SAG-5 zones are contained in the Flathead County Zoning Regulations, on file for public inspection at the Office of the Clerk and Recorder, Courthouse, 800 South Main, Kalispell, Montana, at the Flathead County Planning and Zoning Office, 40 11th Street West, Kalispell, Montana, and on the Flathead County Planning and Zoning Office's website, at: http://flathead.mt.gov/planning_zoning/downloads.php. Documents related to the proposed zone change are also on file for public inspection at the Office of the Board of County Commissioners and the Flathead County Planning and Zoning Office.

For thirty (30) days after the first publication of this notice, the Board of Commissioners will receive written protests to the change proposed for a portion of the Southeast Rural Whitefish Zoning District from persons owning real property within Flathead County whose names appear on the last completed assessment roll of Flathead County and who either are registered voters in Flathead County or execute and acknowledge their protests before a notary public.

DATED this 17th day of October, 2016.



BOARD OF COUNTY COMMISSIONERS
Flathead County, Montana

By: *Pamela J. Holmquist*
Pamela J. Holmquist, Chairman

Publish on October 22 and 29, 2016.